



# TECHNICAL DATA SHEET

## TWO IN ONE PRIMER

### PRODUCT DESCRIPTION

As its name suggests, Concept's Two in One Primer is two systems in one. A primer and a putty. A high build acrylic based product, its unique formulation ensures that there is no need to apply a putty and a primer over the prepared surface. **Two in One Primer** is the only product required.

### PRODUCT AND ADDITIVES

- Concept Two in One Primer.
- Concept Multi-Thinner




### SUITABLE SUBSTRATES

- Sound existing finishes.
- Aluminium surfaces primed with Concept 1K Etch Primer.
- Steel surfaces primed with Concept 1K Etch Primer.
- Glass reinforced polyester.

### MIXING RATIO





- 2 parts Concept Two In One Primer, by volume.
- 1 part Concept Multi-Thinner by volume (50% Reduction).

### SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none"><li>• 1.4 - 1.8 mm tip with a gravity feed gun.</li><li>• Pressure at 300 – 400 kPa</li></ul>	
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## APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Conditioner.
- Apply two to three coats.

<b>SPRAYING VISCOSITY:</b>	<ul style="list-style-type: none"> <li>• 20 – 23 seconds B4 cup at 25°C.</li> </ul>	 <p>20-23 SECONDS</p>
<b>FLASH-OFF TIME:</b>	<ul style="list-style-type: none"> <li>• 5 minutes between coats at 25°C.</li> </ul>	
<b>DRYING:</b>	<ul style="list-style-type: none"> <li>• 40 – 60 minutes at 25°C for a Dry Film Thickness of 50 – 80 Micron.</li> </ul>	
<b>SANDING:</b>	<ul style="list-style-type: none"> <li>• Wet sand thoroughly with either P600 for solid paint or no less than P800 for metallic colours.</li> </ul>	

## TECHNICAL INFORMATION

<b>COLOUR:</b>	Beige
<b>COVERAGE:</b>	3.5 m <sup>2</sup> /L @ 80 Micron Dry Film Thickness.
<b>PACKAGING:</b>	1LT, 4LT, 20LT, 200LT
<b>ITEM CODE:</b>	A03C/BEI
<b>SHELF LIFE:</b>	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

**REVISED: 1 December 2004**

**REPLACES ISSUE: 1 July 2003**