



# TECHNICAL DATA SHEET

## 2K ETCH PRIMER

### PRODUCT DESCRIPTION

This 2K Etch Primer is an etch and primer in one. This Product has excellent adhesion to a wide range of substrates and includes a rust inhibitor. *It is Chromate free.*

### PRODUCT AND ADDITIVES

- Concept 2K Etch Primer
- Concept 2K Etch Catalyst
- Concept 2K Thinner Range




### SUITABLE SUBSTRATES

- Sound existing finishes.
- Steel, Aluminium, Galvanised and Fibreglass surfaces.

### MIXING RATIO





- 2 parts 2K Etch Primer
- 1 part 2K Etch Catalyst.
- If required reduce with 2K Thinner.

### SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none"><li>• Use 1.4 - 1.5 mm</li><li>• Pressure at 350 – 450 kPa</li></ul>	
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### APPLICATION

- Stir thoroughly before use.
- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Conditioner.
- Apply two to three even coats.

<b>SPRAYING VISCOSITY:</b>	<ul style="list-style-type: none"> <li>• 15 – 17 seconds B4 cup at 25°C.</li> </ul>	
<b>FLASH-OFF TIME:</b>	<ul style="list-style-type: none"> <li>• 5 minutes between coats at 25°C.</li> </ul>	
<b>DRYING:</b>	<ul style="list-style-type: none"> <li>• 4 – 6 hours at 25°C for a Dry Film Thickness of 40 – 50 Micron.</li> </ul>	
<b>SANDING:</b>	<ul style="list-style-type: none"> <li>• Use P600 – P800. Sand thoroughly before applying finish coat.</li> </ul>	

## TECHNICAL INFORMATION

<b>COLOUR:</b>	Beige or Black
<b>COVERAGE:</b>	5 m <sup>2</sup> /L @ 50 Micron Dry Film Thickness.
<b>PACKAGING:</b>	1LT, 4LT (Catalyst: 1LT)
<b>ITEM CODE:</b>	A03C/2KETCH
<b>SHELF LIFE:</b>	12 months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

**REVISED: 1 December 2004**

**REPLACES ISSUE: 1 July 2003**